

**MEETING OF THE STATES PARTIES TO  
THE CONVENTION ON THE PROHIBITION  
OF THE DEVELOPMENT, PRODUCTION  
AND STOCKPILING OF BACTERIOLOGICAL  
(BIOLOGICAL) AND TOXIN WEAPONS AND  
ON THEIR DESTRUCTION**

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**2009 Meeting**  
**Geneva, 7-11 December 2009**

**Meeting of Experts**  
**Geneva, 24-28 August 2009**  
Item 2 of the provisional agenda  
**Adoption of the Agenda**

**PROVISIONAL AGENDA FOR THE MEETING OF EXPERTS**

Submitted by the Chairman

1. Opening of the Meeting.
2. Adoption of the Agenda.
3. Adoption of the Programme of Work.
4. Adoption of the Rules of Procedure
5. Consideration of, with a view to enhancing international cooperation, assistance and exchange in biological sciences and technology for peaceful purposes, promoting capacity building in the fields of disease surveillance, detection, diagnosis, and containment of infectious diseases:
  - (a) for States Parties in need of assistance, identifying requirements and requests for capacity enhancement; and
  - (b) from States Parties in a position to do so, and international organizations, opportunities for providing assistance related to these fields.
6. Adoption of the factual report describing the work of the Meeting.
7. Closing of the Meeting.