United Nations E/C.19/2009/L.4



## **Economic and Social Council**

Distr.: Limited 22 May 2009

Original: English

## **Permanent Forum on Indigenous Issues**

**Eighth session** 

New York, 18-29 May 2009 Agenda item 8 **Provisional agenda for the ninth session** of the Permanent Forum

## Provisional agenda for the ninth session of the Permanent Forum

- 1. Election of officers.
- 2. Adoption of the agenda and organization of work.
- 3. Discussion on the special theme for the year, "Indigenous peoples: development with culture and identity: articles 3 and 32 of the United Nations Declaration on the Rights of Indigenous Peoples".
- 4. Human rights:
  - (a) Implementation of the United Nations Declaration on the Rights of Indigenous Peoples;
  - (b) Dialogue with the Special Rapporteur on the situation of human rights and fundamental freedoms of indigenous people and other special rapporteurs.
- 5. Half-day discussion on North America.
- 6. Comprehensive dialogue with six United Nations agencies and funds.
- 7. Future work of the Permanent Forum, including issues of the Economic and Social Council and emerging issues.
- 8. Draft agenda for the tenth session of the Permanent Forum.
- 9. Adoption of the report of the Permanent Forum on its ninth session.

09-34780 (E) 260509

