



Economic and Social Council

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**Commission on Crime Prevention
and Criminal Justice**
Twelfth session
Vienna, 13-22 May 2003

Provisional agenda, annotations and proposed organization of work

Corrigendum

Pages 16-18

Replace the annex with the following:

Annex

Proposed organization of work

1. In its decision 1997/232, the Economic and Social Council decided that the Commission on Crime Prevention and Criminal Justice, from its seventh session onwards, in addition to plenary meetings, should be provided with full interpretation services for a total of 12 meetings for informal consultations on draft proposals and for meetings of open-ended working groups, with the precise allocation of time for the different types of meeting to be determined by the Commission under the agenda item entitled "Adoption of the agenda and organization of work", on the understanding that no more than two meetings would be held concurrently, in order to ensure maximum participation of delegations.

2. The proposed organization of work has been prepared in order to allow the Commission to make full use of the resources available to it. As soon as discussion on an item or sub-item has been concluded, the Commission may wish to proceed to the following item or sub-item. Suggested meeting times are from 10 a.m. to 1 p.m. and from 3 to 6 p.m.



<i>Date and time</i>	<i>Agenda item</i>	<i>Plenary</i>	<i>Committee of the Whole</i>
Week of 13-16 May 2003			
Tuesday, 13 May			
9.30 a.m.		Informal (organizational) meeting for heads of delegations	
10 a.m.-1 p.m.	1	Election of officers	
	2	Adoption of the agenda and organization of work	
	3	Thematic discussion on trafficking in human beings, especially women and children	
3-6 p.m.	3	Continuation of item 3	
Wednesday, 14 May			
10 a.m.-1 p.m.	3	Continuation and conclusion of item 3	Informal consultations: consideration of draft resolutions
12 noon	3	Closure of the list of speakers on item 3	
3-6 p.m.	4	Work of the Centre for International Crime Prevention	Informal consultations: consideration of draft resolutions (<i>continued</i>)
Thursday, 15 May			
10 a.m.-1 p.m.	4	Continuation and conclusion of item 4	Workshop on trafficking in human beings, especially women and children
12 noon	4	Closure of the list of speakers on item 4	
3-6 p.m.	5	International cooperation in combating transnational crime	Workshop on trafficking in human beings, especially women and children (<i>continued</i>)
Friday, 16 May			
10 a.m.-1 p.m.	5	Continuation and conclusion of item 5	Informal consultations: consideration of draft resolutions (<i>continued</i>)
12 noon	5	Closure of the list of speakers on item 5	
3-6 p.m.	6	Strengthening international cooperation and technical assistance in preventing and combating terrorism	Informal consultations: consideration of draft resolutions (<i>continued</i>)

<i>Date and time</i>	<i>Agenda item</i>	<i>Plenary</i>	<i>Committee of the Whole</i>
Week of 19-22 May 2003			
Monday, 19 May			
10 a.m.-1 p.m.	6	Continuation and conclusion of item 6	Informal consultations: consideration of draft resolutions (<i>continued</i>)
12 noon	6	Closure of the list of speakers on item 6	
3-6 p.m.	7	Use and application of United Nations standards and norms in crime prevention and criminal justice	Informal consultations: consideration of draft resolutions (<i>continued</i>)
Tuesday, 20 May			
10 a.m.-1 p.m.	7	Continuation and conclusion of item 7	Informal consultations: consideration of draft resolutions (<i>continued</i>)
12 noon	7	Closure of the list of speakers on item 7	
3-6 p.m.	8	Preparations for the Eleventh United Nations Congress on Crime Prevention and Criminal Justice	Informal consultations: consideration of draft resolutions (<i>continued</i>)
Wednesday, 21 May			
10 a.m.-1 p.m.	8	Continuation and conclusion of item 8	Informal consultations: consideration of draft resolutions (<i>continued</i>)
12 noon	8	Closure of the list of speakers on item 8	
3-6 p.m.	9	Strategic management and programme questions Action on outstanding matters	Informal consultations: consideration of draft resolutions (<i>continued</i>)
Thursday, 22 May			
10 a.m.-1 p.m.	10	Provisional agenda for the thirteenth session of the Commission	
	11	Adoption of the report of the Commission on its twelfth session	

<i>Date and time</i>	<i>Agenda item</i>	<i>Plenary</i>	<i>Committee of the Whole</i>
3-6 p.m.	10	Provisional agenda for the thirteenth session of the Commission (<i>continued</i>)	
	11	Adoption of the report of the Commission on its twelfth session (<i>continued</i>)	
		Action on draft resolutions	
		Closure of the session	
