



Istanbul (Turkey) 3-14 June 1996 Distr. LIMITED

A/CONF.165/L.7 13 June 1996

Original: ENGLISH

Agenda item 12

ADOPTION OF THE DECLARATION AND THE HABITAT AGENDA OF THE UNITED NATIONS CONFERENCE ON HUMAN SETTLEMENTS (HABITAT II)

Costa Rica\*: draft resolution

Istanbul Declaration and the Habitat Agenda

The United Nations Conference on Human Settlements (Habitat II), Having met in Istanbul from 3 to 14 June 1996,

- 1. Adopts the Istanbul Declaration and the Habitat Agenda: goals and principles, commitments and global plan of action, which are annexed to the present resolution;
- 2. <u>Recommends</u> to the General Assembly at its fifty-first session that it endorse the Istanbul Declaration and the Habitat Agenda, as adopted by the Conference.

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 $<sup>\,\,^*\,</sup>$  On behalf of the States Members of the United Nations that are members of the Group of 77.