



General Assembly

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PREPARATORY COMMITTEE FOR THE
UNITED NATIONS CONFERENCE
ON HUMAN SETTLEMENTS
(HABITAT II)

Third session
New York
5 - 16 February 1996
Item 5 of the provisional agenda
Provisional agenda for the Conference

**PROVISIONAL AGENDA FOR
THE UNITED NATIONS CONFERENCE ON HUMAN SETTLEMENTS (HABITAT II)**

Note by the Secretariat

SUMMARY

At its meeting held in New York on 10 November 1995 the Bureau of the Preparatory Committee decided to recommend, for the consideration of the Committee at its third substantive session, the attached Provisional Agenda for the United Nations Conference on Human Settlements (Habitat II).

NB/4 DEC/SB-4/E

**Provisional agenda for the United Nations Conference on Human Settlements
(Habitat II)**

1. Opening of the Conference.
 2. Election of the President.
 3. Adoption of the rules of procedure.
 4. Adoption of the agenda.
 5. Election of officers other than the President.
 6. Organization of work, including the establishment of the Main Committees of the Conference.
 7. Credentials of representatives to the Conference:
 - (a) Appointment of the members of the Credentials Committee;
 - (b) Report of the Credentials Committee.
 8. State of human settlements, including strategies for their improvement.
 9. Statement of Principles and Commitments, and the Global Plan of Action (The Habitat Agenda).
 10. The role and contribution of local authorities, the private sector, Parliamentarians, NGOs, and other partners in the implementation of the Habitat Agenda.
 11. High-level segment.
 12. Adoption of the Declaration and the Habitat Agenda.
 13. Adoption of the report of the Conference.
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